



TECHNICAL INFORMATION

TYPE NO IN/FB 800/IN/FB/ES 2800	TYPE All 800 and 2800 machines	T.I.-NO ... 05/00
SERIAL NUMBERS AFFECTED See for various models below	ISSUED BY Documentation/ Wittenborg Odense	
SUBJECT Changed ingredient motor shelf	ISSUED FOR (X):	
	Action	
	Information	☒

COMPONENTS CONCERNED

39634200 Outlet Spout - Material has changed

Model: IN 800 - from machine No: 488051

Model IN 2800 - from machine No 487004

Old Part No	Replaced by new number	New Part No	Designation
39478802	no		Filter
30675400	no		Air guide
30716400	yes	30872800	Bracket for rinse pipe
30716500	yes	30873000	Ingredient canisters shelf
30674000	yes	30881400	Right side part
30674100	yes	30881500	Left side part

Model: FB 800 - from machine No 488194

Old Part No	Replaced by new number	New Part No	Designation
39478801	no		Filter
30675000	no		Air guide
30710700	yes	30872700	Bracket for rinse pipe
30710900	yes	30881300	Ingredient canisters shelf
30711000	yes	30872900	Ingredient canisters shelf (4 mix. funnels)
30674000	yes	30881400	Right side part
30674100	yes	30881500	Left side part

Model: FB 2800 - from machine No: 488187

Old Part No	Replaced by new number	New Part No	Designation
39478801	no		Filter
30675000	no		Air guide
30710700	yes	30872700	Bracket for rinse pipe
30711000	yes	30872900	Ingredient canisters shelf
30674000	yes	30881400	Right side part
30674100	yes	30881500	Left side part

24.08.00	Grete Jensen	24.08.00	William Lisby
DATE :	PRODUCED BY :	DATE :	CHECKED BY :



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Model: ES 2800 - from machine No 488106

Old Part No	Replaced by new number	New Part No	Designation
39478804	no		Filter
30731900	no		Air guide
30728400	yes	30881200	Bracket for rinse pipe
30672700	yes	30873100	Ingredient canisters shelf
30674100	yes	30881500	Left side part

MODIFICATION

- The design of the ingredient canister shelf has been changed. The filter and air guide have been removed. The bracket for rinse pipe, ingredient canisters shelf, left and right side parts have been changed. The material of the outlet spouts of the ingredient canisters has been changed.

REASON

- In order to improve the venting conditions in the dispensing area for instant products, the ingredient canisters shelf and the parts in the surrounding area have been changed. Simultaneously the material of the outlet spouts has been changed into an antistatic material in order to avoid the ingredient powders from being attracted to the material and thus sticking to the pipes and surrounding parts.

REPLACEABILITY

- It is possible to change to the new ingredient canisters shelf parts in old machines as follows:

Before proceeding it must be ensured that the proper number of lock pins and corresponding springs are available for the changing procedure.

Lock pin	- part No 29391700	} Item 6 on illustration next page.
Spring for lock pin	- part No 39400210	

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- Remove filter (1) and air guide (2) from machine.
- Replace the bracket for rinse pipe.
- Replace the ingredient canister shelf (3)
- Replace the right (4) and left (5) side parts.
- Replace the outlet spouts of the ingredient canisters
(The new material seems more "yellow" than the material of the old spouts).
- If the hole in the left side for "thin" hoses is not used, seal hole with plastic cap - part No 39400236.
- If lead-ins for water hoses or rinse pipes are not used they are to be sealed with plastic caps:
lead-in for water hose - plastic cap - part no 39400217
lead-in for rinse pipe - plastic cap - part no 39400210

CONTACT PERSON

- William Lisby

